



Equipment Data

Press	G-2	G-3	G-4
Make	Watson	Sutton	Farrel
Log/Billet			
Billet Size	7"	10"	7"
Press			
Tonnage	2363	3376	2000
Tool stack thickness	10.0"	18.5"	15.0"
Hollows	Yes	Yes	Yes
(H) Max. Circle Size	4.5"	12.0" *	6.5"
Solid	Yes	Yes	Yes
(S) Max. Circle Size	6.9"	12.0" *	6.5"
Min. Profile Wt./Ft.	0.200	0.500	0.200
Max. Profile Wt./Ft.	1.250	12.5 *	2.500
Alloy: 1100	Yes	Yes	No
Alloy: 1350	Yes	Yes	No
Alloy: 6061	Yes	Yes	Yes
Alloy: 6005	Yes	Yes	Yes
Alloy: 6105	Yes	Yes	Yes
Alloy: 6005A	Yes	Yes	Yes
Alloy: 6060	Yes	Yes	Yes
Alloy: 6063	Yes	Yes	Yes
Alloy: 6101	Yes	Yes	Yes
Alloy: 6070	No	No	Yes
Handling			
Runout length	112'	150'	132'
Max cut length at finish saw	24' Max	30' Max	25' Max
Min cut length at finish saw	4'	4'	4'

* - Subject to inquiry